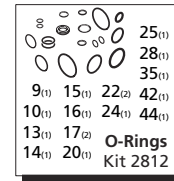
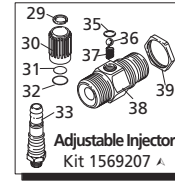
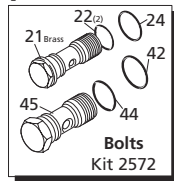
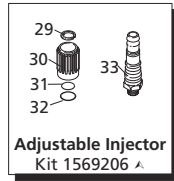
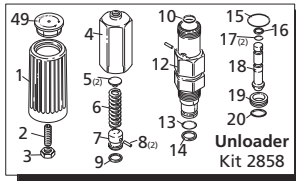


Repair Kits



Pos	Code	Description	Qty	Pos	Code	Description	Qty	4/B	Legend
1	1981780	Adjusting knob	1	38	1540580	Injector body 3/8" G (221 in/lbs) 023	1	4/B	4/B+ID
2	1980470	Adjusting screw M6x20	1	39	1540610	Injector body 3/8" G NPT (221 in/lbs) 02	1	For ●	For ■
3	1980300	Nut M6	1	40	1540620	Injector body 3/8" G NPT (221 in/lbs) 023	1	AR20821	AR20888
4	1980390	Brass adjusting cap	1	41	1540300	Nut	1	AR21036	AR21037
5	1980220	Spring plate	2	42	1540180	Discharge fitting 3/8" G (221 in/lbs)	1	AR21158	AR21038
6	1271070	Spring	1	43	1540500	Discharge fitting 3/8" NPT (221 in/lbs)	1		AR21040
7	1080041	Upper piston	1	44	1540280	By-pass housing Aluminum 1/2" G	1		
8	1080070	Roll pin	2	45	1540480	By-pass housing Aluminum 1/2" NPT	1		
9	1080401	Back-up ring	1	46	1540470	By-pass housing Brass 1/2" G	1		
10	1080250	O-Ring 07.66x1.78	1	47	1540440	By-pass housing Brass 1/2" NPT	1		
12	1980210	Piston guide	(132 in/lbs) 1	48	1540630	O-Ring 023.47x2.62	1		
13	740290	O-Ring 014x1.78	1	49	880270	O-Ring 017.17x1.78	1		
14	800560	O-Ring 08.73x1.78	1		2260420	Inlet bolt 1/2" G (354 in/lbs)	1		
15	880830	O-Ring 015.54x2.62	1		1540750	Inlet bolt w/ 1/8 input point	1		
16	1271170	Back-up ring	1		480440	O-Ring 017.13x2.62	1		
17	1080190	O-Ring 02.90x1.78	2		1540050	Inlet fitting G	1		
18	1271160	Lower piston	1		1560640	Inlet fitting NPT	1		
19	1980200	Valve seat	1		1981770	Adjusting knob plug	1		
20	1470210	O-Ring 09x1	1						
21	1540272	Outlet bolt 3/8" G - Brass (265 in/lbs)	1						
22	390080	O-Ring 011.91x2.62	2						
23	1540510	Valve housing	1						
24	1140450	O-Ring 020.24x2.62	1						
25	1460430	O-Ring 04x2.5	1						
26	1540170	Shutter valve	1						
27	1080091	Spring	1						
28	394280	O-Ring 012.42x1.78	1						
29	1560660	Snap ring	1						
30	1560680	Detergent regulating knob	1						
31	480560	O-Ring 06.75x1.78	1						
32	800560	O-Ring 08.73x1.78	1						
33	1560650	Hose barb (adjustable) (35 in/lbs)	1						
34	1560490	Hose barb (fixed) (35 in/lbs)	1						
35	480480	O-Ring 04.48x1.78	1						
36	1250280	Ball	1						
37	1560520	Spring	1						
	1540570	Injector body 3/8" G 02	1						

**DESIGNED FOR
XT, XM AND RC PUMPS**