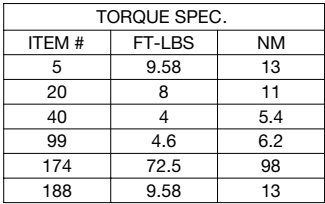


3-0450 120519 JRC



PUMP ASSEMBLY (3-0450)

Pump Parts 888-279-9274

3-0450 120519 JRC								
PUMP ASSEMBLY								
ITEM	DESCRIPTION	PART #	QTY		ITEM	DESCRIPTION	PART #	QTY
2	KEY (M6X6X25)	43-0027	1		90	PLUNGER (M15X41)	46-1800	3
5	SREW - HHC, SEMS (M6X16)	27-1407	8		98	WASHER - SEAL, 90D (SEE 70-0731)	28-0140	3
8	COVER - BEARING	46-1801	1		99	RETAINER - PLUNGER W/STUD (M6)	27-1405	3
10	O-RING - BEARING COVER, 70D	25-0718	2		100	RETAINER - SEAL	46-1810	3
11	SEAL - OIL, CRANKSHAFT, 70D	26-0140	1		106	SEAL - LPS W/SS-SPG (SEE 70-0731)	26-0426	3
15	BEARING - BALL	48-0110	2		120	CASE - SEAL (PRESS-IN-STYLE)	46-1811	3
20	ROD - CONNECTING ASSY	46-1837	3		121	O-RING - SEAL CASE, 70D (SEE 70-0731)	25-0720	3
25	CRANKSHAFT (M20)	46-1836	1		122	RING - SUPPORT	46-1812	3
30	COVER - BEARING	46-1802	1		125	SEAL - HPS (SEE 70-0731)	26-0427	3
31	CAP - VENTED W/O-RING (RAIN CAP)	46-1803	1		128	ADAPTER - MALE (SEE 70-0731)	46-1813	3
33	O-RING, OIL FILLER CAP, 70D	25-0199	1		160	O-RING - INLET SEAT, 70D (SEE 70-0734)	25-0726	3
37	GAUGE - OIL, BUBBLE W/GASKET, 80D	22-0123	2		161	SEAT INLET (SEE 70-0734)	26-0428	3
38	GASKER - FLAT, OIL GAUGE, 80D	26-0139	2		162	BACK-UP-RING - DISCHARGE SEAT (SEE 70-0734)	46-1814	3
40	SCREW - HHC, SEMS (M6X16)	27-1406	4		163	O-RING - DISCHARGE SEAT, 70D (SEE 70-0734)	25-0721	3
48	PLUG - DRAIN (1/4"X19BSP)	39-0050	1		164	SEAT - DISCHARGE (SEE 70-0734)	46-1815	3
49	O-RING - DRAIN PLUG, 70D	25-0181	1		166	VALVE (SEE 70-0734)	46-1816	6
50	COVER - REAR	46-1806	1		167	SPRING (SEE 70-0734)	46-1817	6
51	O-RING - REAR COVER	25-0719	1		168	RETAINER - SPRING, INLET (SEE 70-0734)	46-1818	3
53	CRANKCASE	46-1807	1		169	RETAINER- SPRIG, DISCHARGE (SEE 70-0734)	46-0312	3
64	PIN - CROSSHEAD	43-0170	3		172	O-RING - VALVE PLUG, 80D (SEE 70-0734)	25-0722	3
65	ROD - PLUNGER	46-1808	3		174	PLUG - VALVE	39-0403	3
70	SEAL - OIL, CRANKCASE, 70D	26-0425	3		185	MANIFOLD - HEAD	46-1819	1
75	SLINGER - BARRIER	46-1809	3		188	SCREW - HSH (M8X107)	27-1410	8
88	WASHER - KEYHOLE (M18X10)	28-0139	3					

KIT #	DESCRIPTION	ITEMS	# OF ASSEMBLIES	# OF CYLENDERS
70-0731	KIT - SEAL	98, 106, 121, 125, 128,	1	3
70-0734	KIT- VALVE PREASSEMBLED	160, 161, 162, 163, 164, 166, 167, 168, 169, 172	1	3