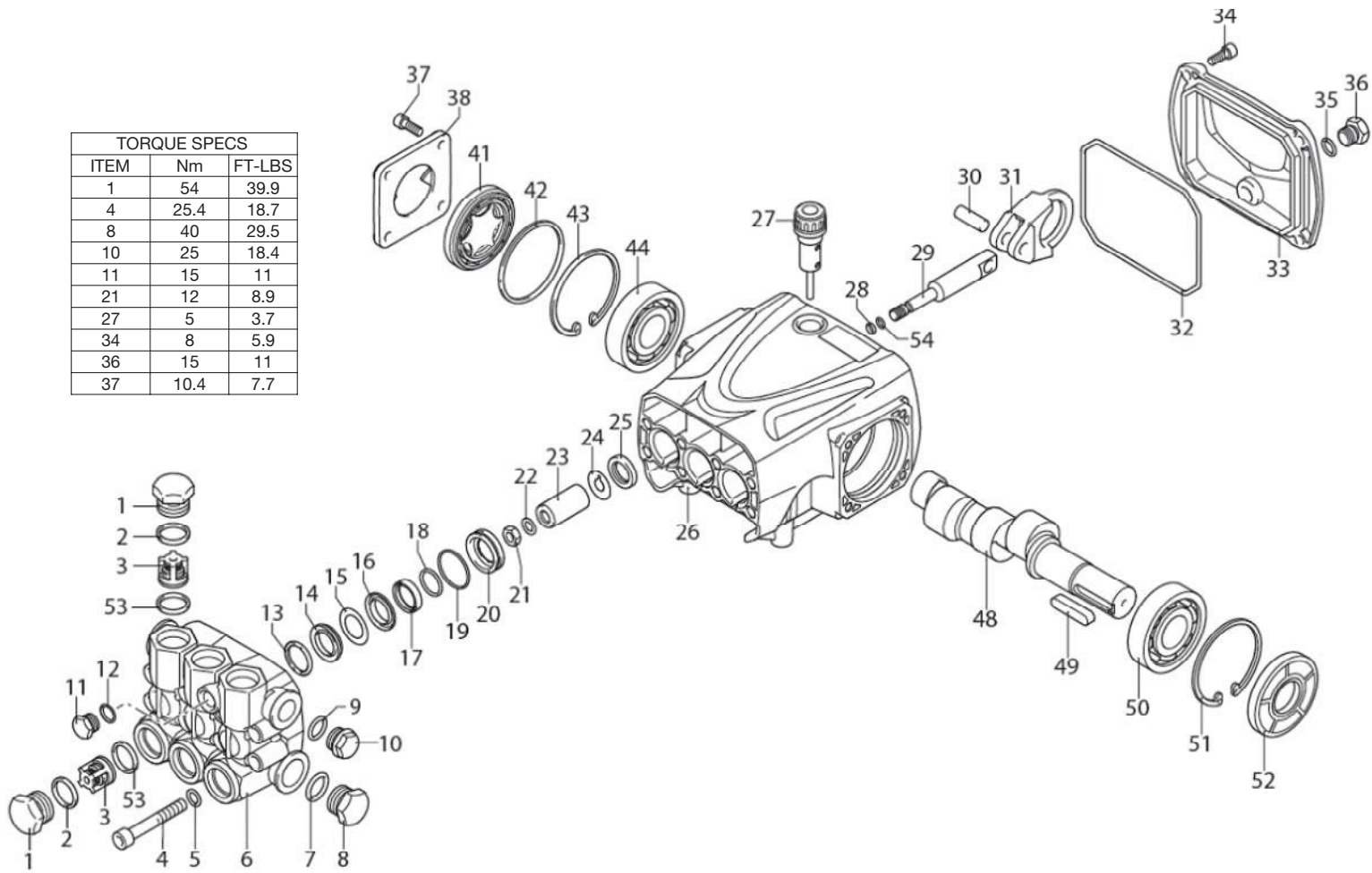


PUMP ASSEMBLY (3-0392)

TORQUE SPECS		
ITEM	Nm	FT-LBS
1	54	39.9
4	25.4	18.7
8	40	29.5
10	25	18.4
11	15	11
21	12	8.9
27	5	3.7
34	8	5.9
36	15	11
37	10.4	7.7



Pump Parts 888-279-9274

3-0392 082919

PUMP ASSEMBLY (3-0392)

3-0392 082919 AL								
PUMP ASSEMBLY								
ITEM	DESCRIPTION	PART #	QTY		ITEM	DESCRIPTION	PART #	QTY
1	VALVE CAP	39-0251	6		26	PUMP BODY	NA	1
2	O-RING (SEE 70-0592)	SEE KIT	6		27	OIL DIPSTICK	39-0090	1
3	COMPLETE VALVE (SEE 70-0319)	46-0937	6		28	O-RING (SEE 70-0592)	25-0371	3
4	HEAD BOLT	27-0905	8		29	PISTON	NA	3
5	WASHER	29-0154	8		30	CON-ROD PIN	NA	3
6	HEAD	NA	1		31	CON-ROD	NA	3
7	O-RING (SEE 70-0592)	25-0372	1		32	O-RING (SEE 70-0592)	SEE KIT	1
8	PLUG	39-0202	1		33	REAR COVER	46-1482	1
9	O-RING (SEE 70-0592)	25-0510	1		34	SCREW	27-8408	4
10	PLUG	39-0102	1		35	O-RING (SEE 70-0592)	25-0387	1
11	PLUG	39-0096	1		36	PLUG	39-0096	1
12	O-RING	25-0387	1		37	SCREW	27-8888	4
13	HEAD RING (SEE 70-0563)	SEE KIT	3		38	CRANKCASE COVER	46-1453	1
14	HIGH PRESSURE SEAL (SEE 70-0620)	SEE KIT	3		41	OIL INDICATOR	46-1686	1
15	SUPPORT RING (SEE 70-0620)	SEE KIT	3		42	O-RING (SEE 70-0592)	SEE KIT	1
16	PISTON GUIDE (SEE 70-0623)	SEE KIT	3		43	SNAP RING	46-1484	1
17	LOW PRESSURE SEAL (SEE 70-0620)	SEE KIT	3		44	BALL BEARING	48-0094	1
18	SCRAPER (SEE 70-0620)	SEE KIT	3		48	CRANKSHAFT	NA	1
19	O-RING (SEE 70-0620)	25-0149	3		49	KEY	NA	1
20	PISTON GUIDE (SEE 70-0623)	NA	3		50	BEARING	48-0087	1
21	PLUNGER NUT	30-6016	3		51	CIRCLIP	46-1484	1
22	WASHER/GASKET	26-0187	3		52	OIL SEAL (SEE 70-0621)	SEE KIT	1
23	PISTON	46-0921	3		53	O-RING (SEE 70-0319)	25-0386	6
24	SLING WASHER	28-1027	3		54	BACKUP RING	25-0395	3
25	OIL SEAL (SEE 70-0621)	26-0193	3					

PART KIT #	DESCRIPTION	ITEMS	# OF ASSEMBLIES	# OF CYLINDERS
70-0319	KITS -VALVES	3, 53	6, 6	3
70-0620	KITS -WATER SEALS	14, 15, 17, 18, 19	3, 3, 3, 3, 3,	3
70-0621	KITS -OIL SEALS	25, 52	3, 1	3
70-0592	KITS -O-RINGS	2, 7, 9, 28, 32, 35, 42	6, 1, 1, 3, 3, 1, 1, 1	3
70-0563	KITS- SUPPORT RING	13	3	3
70-0623	KITS- PISTON GUIDE	16, 20	3	3