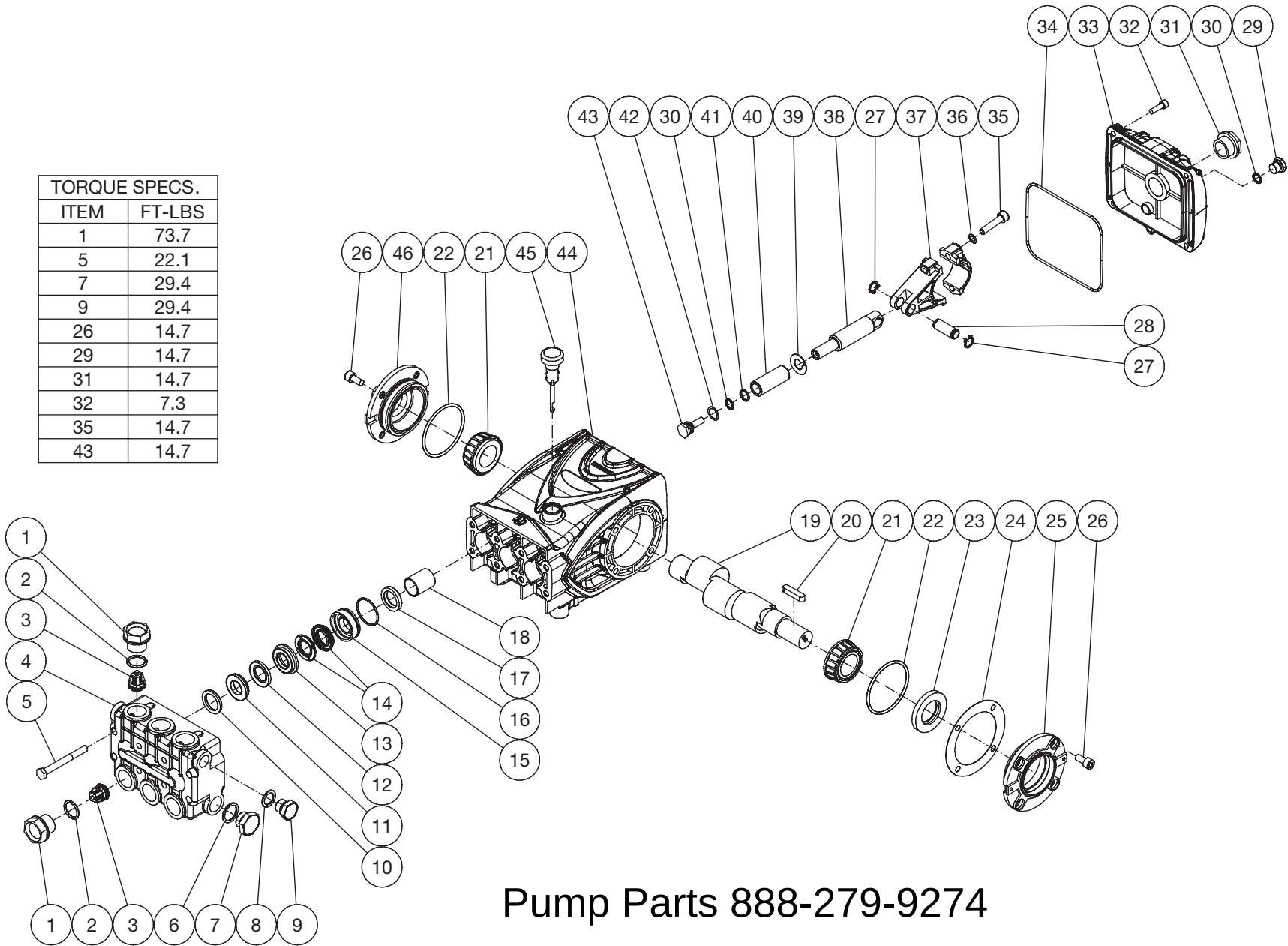


PUMP ASSEMBLY (3-0203)

TORQUE SPECS.	
ITEM	FT-LBS
1	73.7
5	22.1
7	29.4
9	29.4
26	14.7
29	14.7
31	14.7
32	7.3
35	14.7
43	14.7



Pump Parts 888-279-9274

3-0203 070123

PUMP ASSEMBLY (3-0203)

3-0203 COLD WATER 070123								
PUMP ASSEMBLY								
ITEM	TITLE	PART #	QTY		ITEM	TITLE	PART #	QTY
1	VALVE CAP	46-0889	6		25	CRANKCASE COVER	46-0296	1
2	O-RING	25-0012	6		26	BOLT	27-8431	8
3	VALVE ASSEMBLY (SEE KIT 70-0009)	22-0056	6		27	RETAINING RING	46-0103	6
4	MANIFOLD	N/A	1		28	CONNECTING ROD PIN	43-0032	3
5	BOLT	27-8185	8		29	PLUG	39-0017	1
6	WASHER	28-1038	2		30	O-RING	25-0014	4
7	PLUG	39-0019	2		31	OIL LEVEL INDICATOR	46-0114	1
8	WASHER	28-1002	2		32	BOLT (AFTER SN #11436301)	27-8812	5
9	PLUG	39-0018	2		-	BOLT (BEFORE SN #11436301)	27-8404	5
10	HEAD RING (SEE KIT 70-0030 & 852-0122)	70-0030	3		33	CRANKCASE COVER (AFTER SN #11436301)	46-1906	1
11	V-PACKING (SEE KIT 70-0147 & 852-0122)	26-0098	3		-	CRANKCASE COVER (BEFORE SN #11436301)	46-0295	1
12	O-RING (SEE KIT 70-0147, 70-0148 & 852-0122)	25-0207	3		34	O-RING	25-0339	1
13	INTERMEDIATE RETAINER (SEE KIT 70-0148)	46-0659	3		35	BOLT	27-8435	6
14	LOW PRESSURE SEAL (SEE KIT 70-0147 & 852-0122)	26-0197	3		36	LOCKWASHER	29-0154	6
15	LOW PRESSURE SEAL RETAINER	46-0057	3		37	CONNECTING ROD	46-0051	3
16	O-RING (SEE KIT 852-0122)	25-0015	3		38	PISTON ROD	46-0056	3
17	OIL SEAL	26-0047	3		39	SLINGER WASHER	46-0146	3
18	BUSHING	9-0029	3		40	PLUNGER	46-0052	3
19	CRANKSHAFT	46-0888	1		41	BACK-UP RING	25-0465	3
20	KEY	43-0048	1		42	WASHER	28-0400	3
21	BEARING	48-0012	2		43	NUT / PISTON	46-0069	3
22	O-RING	25-0013	2		44	CRANKCASE	46-1905	1
23	OIL SEAL	26-0049	1		45	OIL DIP STICK	46-0144	1
24	SHIM	46-0113	1		46	CRANKCASE COVER	46-0336	1

REPLACEMENT KITS				
KIT#	DESCRIPTION	ITEMS	# OF ASSEMBLIES	# OF CYLINDERS
70-0009	VALVES	3	6	3
70-0030	HEAD RING	10	3	3
70-0147	V-PACKING	11, 12, 14	3	3
70-0148	INTERMEDIATE RETAINER	12, 13	3	3
852-0122	V-PACKING ASSY	10-12, 14, 16	3	3