



## SPECIAL FEATURES

### WET END

- **Manifold:**
  - **Forged Brass:** Strength and no porosity – long life. Higher hydrostatic pressures – safety, performance.
  - **Inlet and Discharge Ports:** Heavy bosses for added strength.
  - **Offset Discharge Ports:** High efficiency, smooth flow.
  - **Bolts:** Eight bolts, 10mm, grade 8.8.
- **Valves:**
  - **Ultra Form Cages:** Durable, strength, and long life.
  - **Poppets, Seat and Spring:** 303 and 400 series stainless steel.
  - **Valve Caps:** Forged. *PATENTED VALVE CAP DESIGN*
- **Packing and Plungers:**
  - **High Pressure Packing:** "V" style (D-1) Buna-N (cotton duct weave base) strong and tightens under load.
  - **Low Pressure Seals:** "U" cup double lip Buna-N for a good positive seat.
  - **Support and Guides:** Machined brass, 2-piece construction to assure proper plunger alignment and to maximize packing and seal life.
  - **Plungers:** Are a special aluminum oxide blend, solid ceramic for long life, strong durability and more resilient.

### DRIVE END

- **Bearings:** Oversized for maximum life and load disbursement
- **Bearing Support:** Precision die-cast and machined to assure concentricity and alignment.
- **Crankcase:** Precision die-cast, large cross head for strength, large cooling fins and anodized (for maximum heat dissipation).
- **Rear Cover:** Precision die-cast, O-ring sealed and bayonet style sight glass for positive sealing and locking (no threads to loosen).

- **Plunger Rods:** Stainless steel construction for strength (no plating to scrape off), back-up and O-ring plunger sealing system.
- **Rod Pins:** Precision ground and hardened steel, oversized for load disbursement.
- **Connecting Rods:** Heavy 2-piece special alloy aluminum based, oversized for maximum strength, load disbursement, and life. Heavy pin area construction, for added load strength.
- **Crankshaft:** Forged, precision ground and hardened for extremely long life and durability.
- **Oil Seals and O-rings:** All are constructed of Buna-N rubber. The O-rings have stainless steel garter springs to assure constant tension on the sealing surface.
- **Oil Capacity:** 32 oz.

### EXTRA FEATURES

- **Dyno Proven:** All pumps are dyno tested to assure the theoretical design meets the actual design.
- **Valve Design:** Each pump series has a valve design that optimizes its highest efficiency.
- **Hot Water:** High temperature kits are available to 180°F. Refer to breakdown.
- **Wet End Repair:** Very simple no special tools required.
- **Design:** Using advanced fluid handling design programs. Overall pump efficiency is increased.